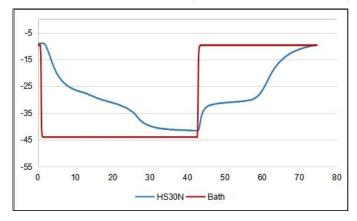
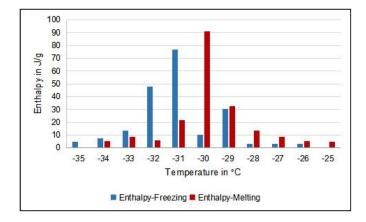
## TECHNICAL DATA SHEET OF savE® HS30N

## **Technical specification:**

Product	:	savE® HS30N
Description	:	Inorganic phase change material
Appearance	:	Watery suspension liquid @25 °C

## Phase transition temperature range and stored thermal energy\*





Temperature vs time curve

Enthalpy vs temperature curve

Property	Value**	Test method	Test conditions (if any)
Phase transition temperature Melting Freezing Nucleation temperature	-30 ℃ -31 ℃ -34 ℃	PLUSS <sup>®</sup> T-History PLUSS <sup>®</sup> T-History PLUSS <sup>®</sup> T-History	<ul> <li>@ -23 °C Liquid bath</li> <li>@ -33 °C Liquid bath</li> <li>@ -33 °C Liquid bath</li> </ul>
Latent heat/enthalpy Melting Freezing	197 kJ/kg 201 kJ/kg	PLUSS <sup>®</sup> T-History PLUSS <sup>®</sup> T-History	@ -25 to -35 °C @ -35 to -25 °C
Density Liquid Solid	1425 kg/m <sup>3</sup> 1460 kg/m <sup>3</sup>	ASTM D891-95 ASTM D891-95	@ 30 °C @ -44 °C
Specific heat Liquid Solid	2.7 kJ/kgK 2.1 kJ/kgK	PLUSS <sup>®</sup> T-History PLUSS <sup>®</sup> T-History	@ 30 °C @ -40 °C
Thermal conductivity Liquid Solid	NA NA		
Number of cycles tested	~2000	PLUSS <sup>®</sup> Internal	
Maximum operating temperature	90 °C		
Flammability	No		

\* Determined by T-history

\*\*Nominal Valu[es. Actual values mentioned in test certificate.

Compatibility data available on request.

PCM is available in bulk, pouches or in containers of choice (Refer to Document 301\_PCM Encapsulation).

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